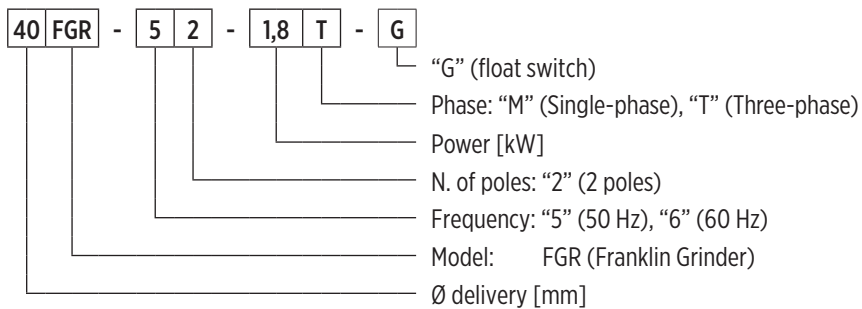


FGR Series - Pumps with grinder unit 50 Hz



FGR SERIES - PUMPS WITH GRINDER UNIT 50 HZ

PUMP IDENTIFICATION CODE



00140087 01/2023

40FGR SERIES 50 HZ

FEATURES & BENEFITS

APPLICATIONS



Pumping of clear non-loaded fluids



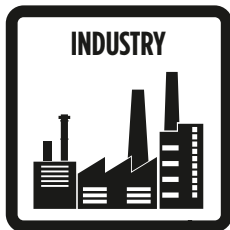
Extraction of water from ponds, streams or pits and for rainwater collection



Wastewater

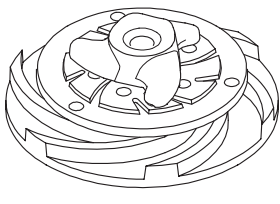


MARKETS



CAST IRON SUBMERSIBLE WASTEWATER LIFT PUMPS WITH GRINDER UNIT

These series of grinder pumps are particularly used in civil and industrial sewage plants. They have been designed to pump the liquid at high head with very low capacity. The cutter unit, in a special hard stainless steel, cuts into small pieces threadlike materials contained in the liquids. As the risk of clogging is avoided small diameter pipes are used. These pumps can be used to lift the sewage of blocks of flats and villas, small isolated areas far from the sewer systems; the sewage of hotels and campsites, in the food and paper industry and in those particular situations where the installation is often expensive by using a gravity system.



IMPELLER WITH GRINDER UNIT

GENERAL FEATURES

Materials/Constr.design		
Impeller with grinder unit		Cast iron EN GJL200
External casing		Stainless steel AISI304
Pump body		Cast iron EN GJL200
Cover		Cast iron EN GJL200
Grinder unit		Hardened stainless steel
Mechanical seal	motor side	Seal ring
	pump side	Silicon carbide (SiC/SiC)
Motor shaft		Stainless steel AISI416
Power cable	Type	10 m H07RN-F type
	Single-phase	4G1mm ² with SHUKO plug (CEE7/VII), box with manual overload cut-out and with starting and operating capacitors.
	Three-phase	4G1mm ²
Motor		
Constr.design		asynchronous squirrel cage-type in dry chamber
Type		2 poles; 50 Hz
Insulation class		F
Protection degree		IP68
Voltage	Single-phase	230V ±6% built-in overheating protection, float switch as optional
	Three-phase	230V ±10%, 400V ±10%
Limits of use		
Maximum liquid temperature		+40 °C
pH of pumped liquid		6 - 10
Liquid density		1,0 kg/dm ³
Maximum immersion depth:		5 m
Min. immersion depth for continuous service		303 mm
Max. number of starting/hour		20
Construction options		

- 60 Hz version
- Different voltages
- Food-grade white oil

Technical drawing of the S1 series submersible pump, showing front and side views with dimensions.

Front View (Left):

- Dimension 13: Width of the pump body.
- Dimension Ø90: Diameter of the base flange.

Side View (Right):

- Dimension A: Total height of the pump assembly.
- Dimension B: Height from the base to the start of the cable.
- Dimension C: Height from the base to the top of the pump body.
- Dimensions 86 and 343 (S1): Distances from the base flange to the cable entry point and the top of the pump body, respectively.
- Connection: G 1½ ISO 228.
- Labels: "On" and "Off" indicate the pump's operating status.

Technical drawing of a palletized load. The load is 1200 mm wide and 800 mm deep. It consists of two layers of 10 blocks each, totaling 20 blocks. The height of the load is 900 mm.

A 3D diagram of a rectangular prism. The front face is a rectangle with a width of 200 and a height of 250. The depth of the prism is 560.

TECHNICAL DATA

Pump model	Motor absorbed power P ₁	Rated power P ₂		Voltage	Rated current	Phase	Power cable		float switch	Running capacitor	Delivery port	Weight [kg]
	[kW]	[kW]	[HP]	[V]	[A]		length [m]	Type		[μf]		
40FGR-52-0,75M	0,9	0,75	1	230	4,8	1 ~	10	4G1	-	20	G1½	18
40FGR-52-0,75M-G	0,9	0,75	1	230	4,8	1 ~	10	4G1	•	20	G1½	18
40FGR-52-0,75T	0,9	0,75	1	400	1,8	3 ~	10	4G1	-	-	G1½	18
40FGR-52-1,1M	1,4	1,1	1,5	230	6	1 ~	10	4G1	-	25	G1½	20
40FGR-52-1,1M-G	1,4	1,1	1,5	230	6	1 ~	10	4G1	•	25	G1½	20
40FGR-52-1,1T	1,4	1,1	1,5	400	2,1	3 ~	10	4G1	-	-	G1½	20

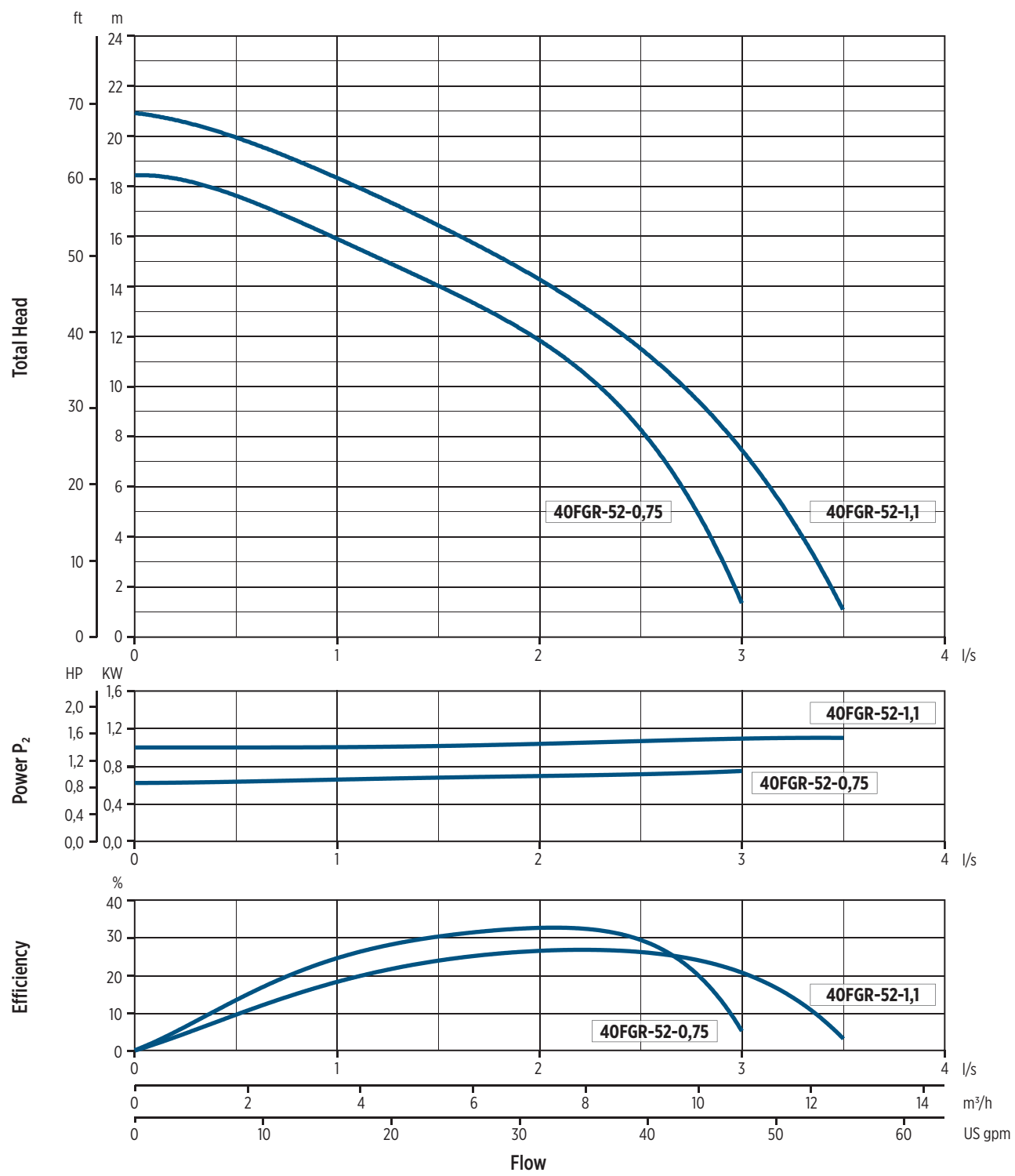
"-" = not available

• = available

HYDRAULIC PERFORMANCE AT 50 HZ

Pump model	Phase	Q = Delivery							
		l/sec 0	0,5	1	1,5	2	2,5	3	3,5
		m³/h 0	1,8	3,6	5,4	7,2	9	10,8	12,6
		US gpm 0	7,9	15,8	23,7	31,7	39,6	47,5	55,5
H = Total meters head of water column [m]									
40FGR-52-0,75	1 ~	18,5	17,4	16,2	14	11,6	8,5	1,3	
	3 ~	18,5	17,4	16,2	14	11,6	8,5	1,3	
40FGR-52-1,1	1 ~	21	19,7	18,5	16,6	14,2	11,2	7,8	1
	3 ~	21	19,7	18,5	16,6	14,2	11,2	7,8	1

PERFORMANCE CURVES AT 50 HZ



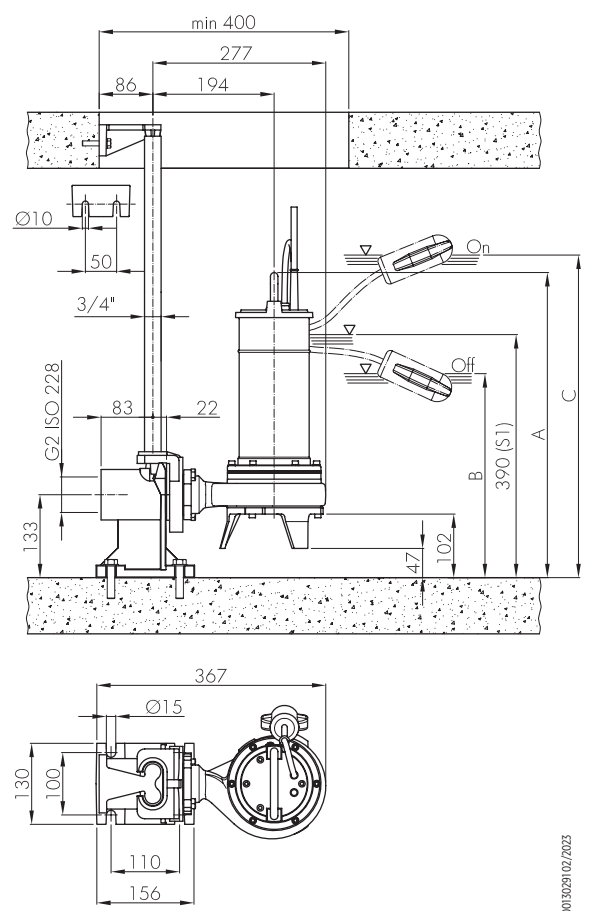
002003 02/2023

INSTALLATION

INSTALLATION INSTRUCTIONS

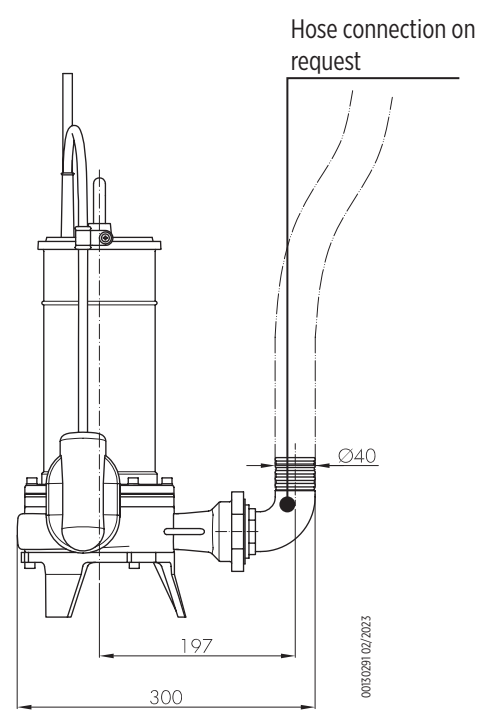
PERMANENT INSTALLATION WITH COUPLING SYSTEM

It is the recommended installation for the permanent pumping station. The electric pump is guided by two pipes and it is connected automatically to the coupling system. The quick connection ensures that the pump can be easily removed and re-installed.



TRANSPORTABLE INSTALLATION

Transportable as emergency pump with connection to the hose and for free installation in the well.



Pump model	Installation Dimensions [mm]		
	A	B	C
40FGR-52-0,75	485	330	515
40FGR-52-1,1	510	355	540

50FGR SERIES 50 HZ

FEATURES & BENEFITS

APPLICATIONS



Pumping of clear non-loaded fluids



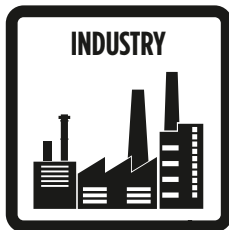
Extraction of water from ponds, streams or pits and for rainwater collection



Wastewater

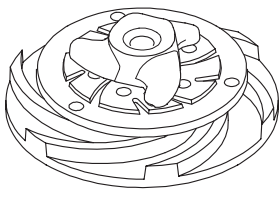


MARKETS



CAST IRON SUBMERSIBLE WASTEWATER LIFT PUMPS WITH GRINDER UNIT

These series of grinder pumps are particularly used in civil and industrial sewage plants. They have been designed to pump the liquid at high head with very low capacity. The cutter unit, in a special hard stainless steel, cuts into small pieces threadlike materials contained in the liquids. As the risk of clogging is avoided small diameter pipes are used. These pumps can be used to lift the sewage of blocks of flats and villas, small isolated areas far from the sewer systems; the sewage of hotels and campsites, in the food and paper industry and in those particular situations where the installation is often expensive by using a gravity system.



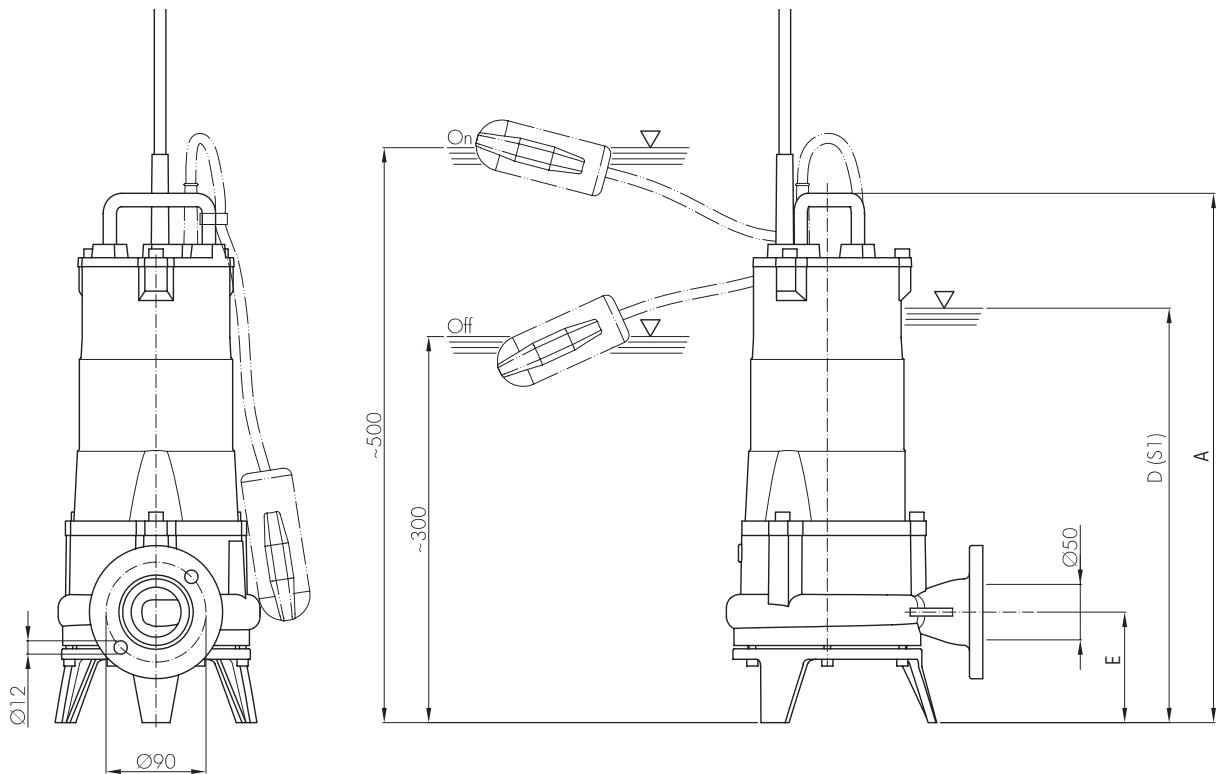
IMPELLER WITH GRINDER UNIT

GENERAL FEATURES

Materials/Constr.design		
Impeller with grinder unit		Cast iron EN GJL200
External casing		Cast iron EN GJL200
Pump body		Cast iron EN GJL200
Cover		Cast iron EN GJL200
Grinder unit		Stainless steel AISI431
Mechanical seal	motor side	Graphite/Alumina
	pump side	Silicon carbide (SiC/SiC)
Motor shaft		Stainless steel AISI431
Power cable	Type	10 m H07RN-F type
	Single-phase	4G1mm ² with SHUKO plug (CEE7/VII), box with manual overload cut-out and with starting and operating capacitors.
	Single-phase 50FGR-52-1,6M	4G2,5mm ² with SHUKO plug (CEE7/VII), box with manual overload cut-out and with starting and operating capacitors.
	Three-phase	4G1,5mm ²
Motor		
Constr.design		asynchronous squirrel cage-type oil filled
Type		2 poles; 50 Hz
Insulation class		F
Protection degree		IP68
Voltage	Single-phase	230V ±6% built-in overheating protection (up to 1,1 kW), float switch as optional
	Three-phase	230V ±10%, 400V ±10%
Limits of use		
Maximum liquid temperature		+40 °C
pH of pumped liquid		6 - 10
Liquid density		1,0 kg/dm ³
Maximum immersion depth:		5 m
Min. immersion depth for continuous service		
50FGR-52-1,1M/T		373 mm
50FGR-52-1,6M/T / 50FGR-52-2,2T		440 mm
Max. number of starting/hour		20
Construction options		

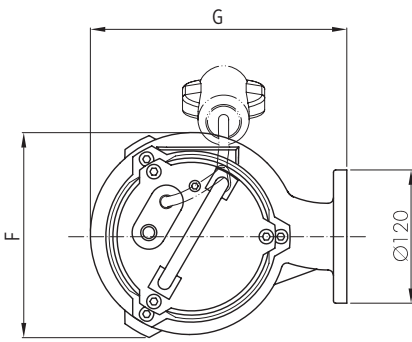
- 60 Hz version
- Different voltages
- Food-grade white oil

DIMENSIONAL DRAWINGS



Pump model	Dimensions [mm]				
	A	D	E	F	G
50FGR-52-1,1	477	373	100	185	231
50FGR-52-1,6	550	440	110	220	276
50FGR-52-2,2	550	440	110	220	276

Packaging		
Pump model	Dimensions [mm]	Weight [kg]
50FGR-52-1,1	290x245x585	35
50FGR-52-1,6	300x260x585	41
50FGR-52-2,2	300x260x585	43



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TECHNICAL DATA

Pump model	Motor absorbed power P ₁	Rated power P ₂		Voltage	Rated current	Phase	Power cable		float switch	Running capacitor	Delivery port	Weight [kg]
	[kW]	[kW]	[HP]	[V]	[A]		length [m]	Type		[μf]		
50FGR-52-1,1M	1,4	1,1	1,5	230	7	1 ~	10	4G1,5	-	30	G2 (Ø50)	34
50FGR-52-1,1M-G	1,4	1,1	1,5	230	7	1 ~	10	4G1,5	•	30	G2 (Ø50)	34
50FGR-52-1,1T	1,4	1,1	1,5	400	11	3 ~	10	4G2,5	•	-	G2 (Ø50)	34
50FGR-52-1,1T-G	1,4	1,1	1,5	400	11	3 ~	10	4G2,5	-	-	G2 (Ø50)	34
50FGR-52-1,6M	2,3	1,6	2,1	230	3	1 ~	10	4G1,5	-	40	G2 (Ø50)	40
50FGR-52-1,6M-G	2,3	1,6	2,1	230	3	1 ~	10	4G1,5	•	40	G2 (Ø50)	40
50FGR-52-1,6T	2,3	1,6	2,1	400	4	3 ~	10	4G1,5	-	-	G2 (Ø50)	40
50FGR-52-1,6T-G	2,3	1,6	2,1	400	4	3 ~	10	4G1,5	•	-	G2 (Ø50)	40
50FGR-52-2,2T	3,1	2,2	3	400	5	3 ~	10	4G1,5	-	-	G2 (Ø50)	42

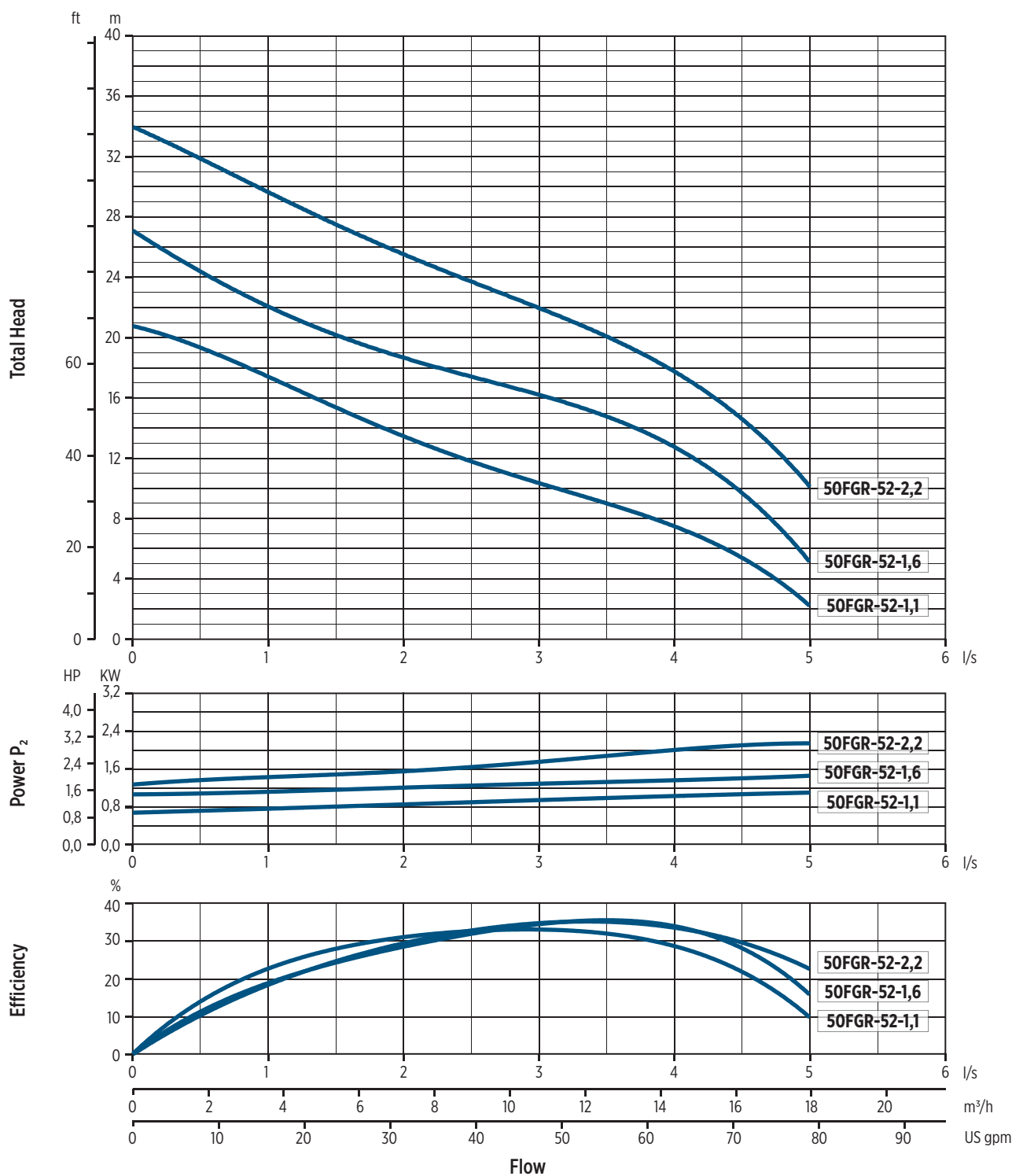
“-” = not available

• = available

HYDRAULIC PERFORMANCE AT 50 HZ

Pump model	Phase	Q = Delivery										
		l/sec 0	0,5	1	1,5	2	2,5	3	3,5	4	4,5	5
		m³/h 0	1,8	3,6	5,4	7,2	9	10,8	12,6	14,4	16,2	18
		US gpm 0	7,9	15,8	23,7	31,7	39,6	47,5	55,5	63,4	71,3	79,2
		H = Total meters head of water column [m]										
50FGR-52-1,1	1 ~	21	19	17	15,8	14	12	9,5	8,8	7,8	5,8	2
	3 ~	21	19	17	15,8	14	12	9,5	8,8	7,8	5,8	2
50FGR-52-1,6	1 ~	27	25	21	20,5	19	18	15,5	14,5	13	10	5
	3 ~	27	25	21	20,5	19	18	15,5	14,5	13	10	5
50FGR-52-2,2	3 ~	34	32	29,5	27,5	25,7	23,8	22	20	17,5	15	10

PERFORMANCE CURVES AT 50 HZ



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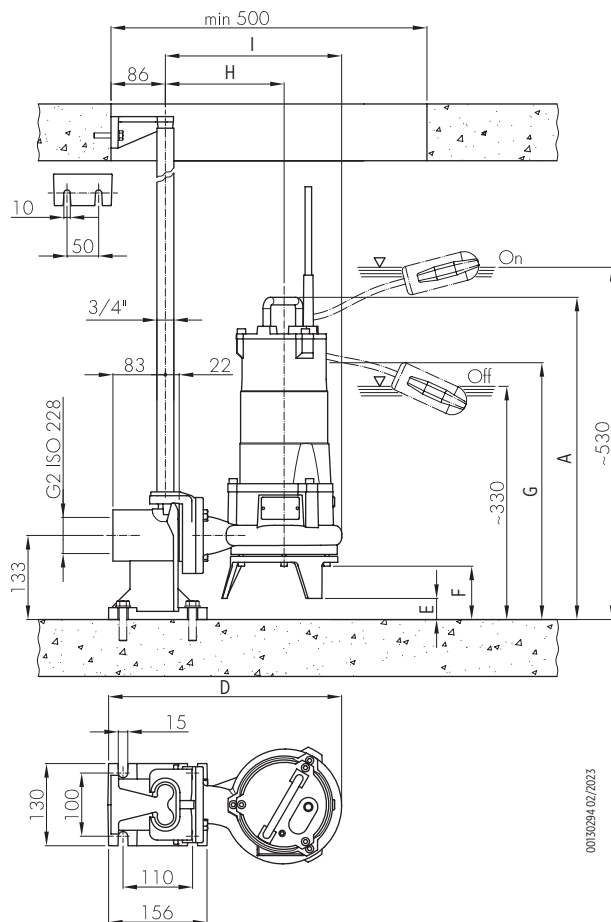


INSTALLATION

INSTALLATION INSTRUCTIONS

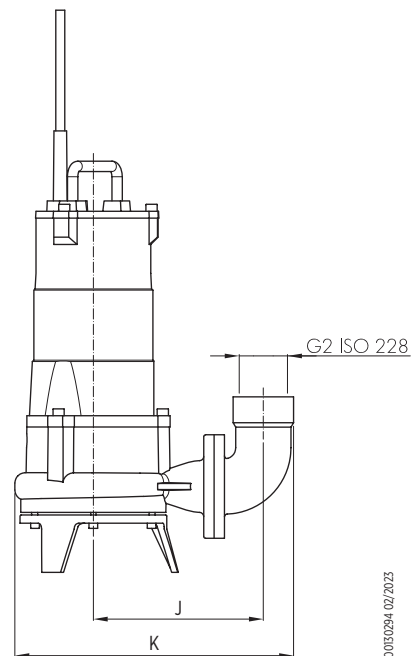
PERMANENT INSTALLATION WITH COUPLING SYSTEM

It is the recommended installation for the permanent pumping station. The electric pump is guided by two pipes and it is connected automatically to the coupling system. The quick connection ensures that the pump can be easily removed and re-installed.



TRANSPORTABLE INSTALLATION

Transportable as emergency pump with connection to the hose and for free installation in the well.



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Pump model	Installation Dimensions [mm]								
	A	D	E	F	G	H	I	J	K
50FGR-52-1,1	510	370	34	85	407	193	279	197	232
50FGR-52-1,6	574	414	24	76	464	215	324	224	368
50FGR-52-2,2	574	414	24	76	464	215	324	224	368